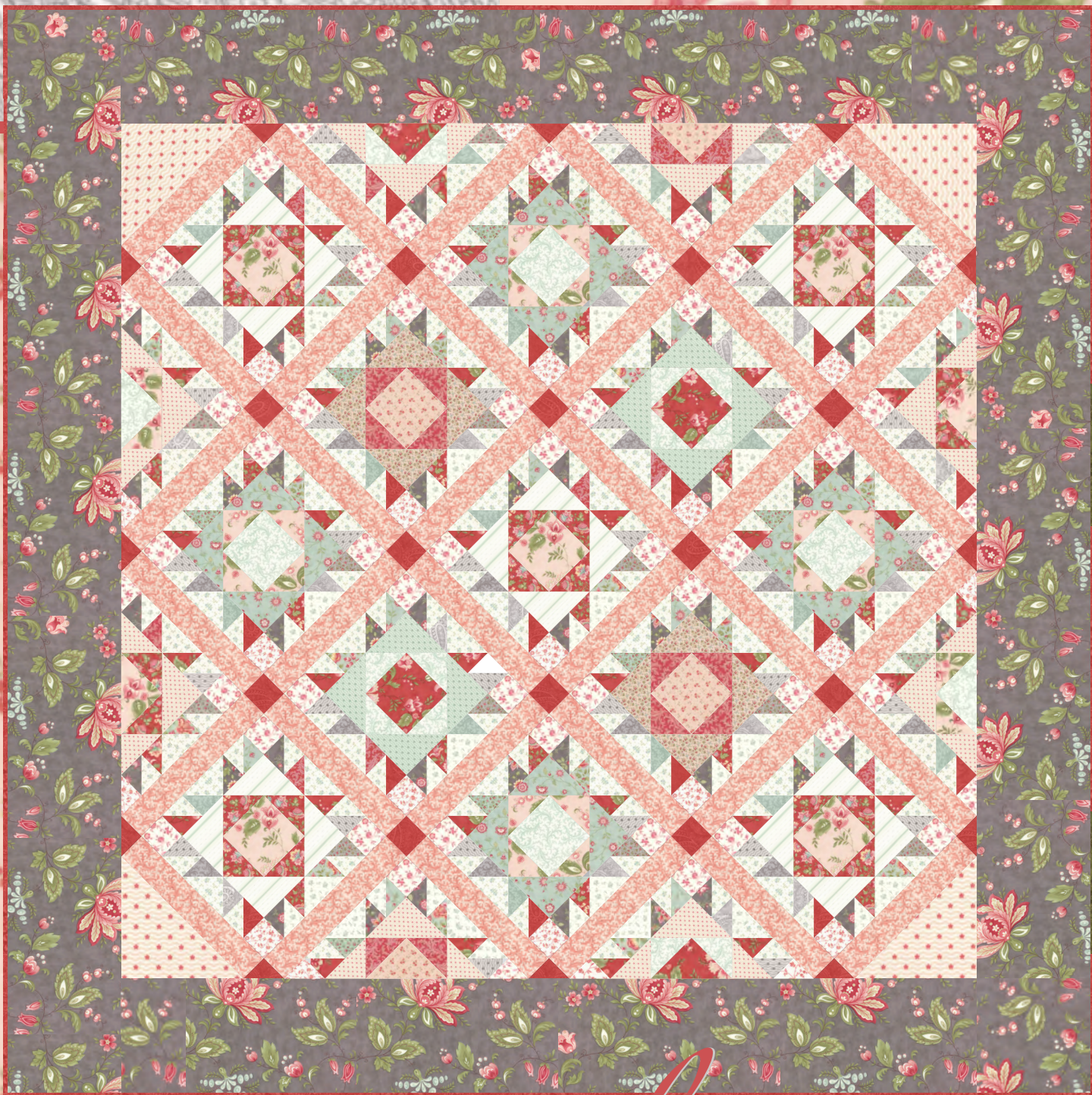


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Parcelain

Finished Size: 76"x76"

3 Sisters

Finished Size: 76" x 76"

Block Size: 12" x 12"

Porcelain

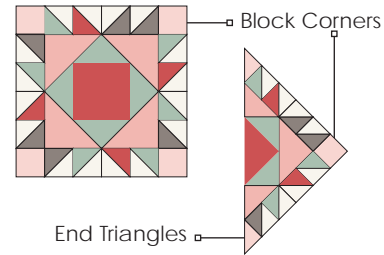
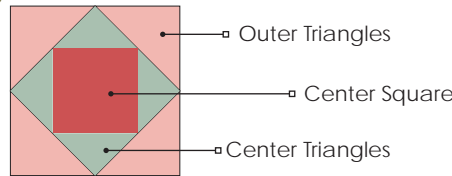
3 Sisters

Quilters Basics

Read instructions before beginning a project.
All instructions include a 1/4" seam allowance.
Press as you go. Press seams in one direction.
22" measurement is approximate.

Cutting

Label and sort all pieces as they are cut. This quilt has many parts and pieces and this will make your piecing life easier.



FABRIC 1 – 1¼ yds.

Cut 13 – 3¼" x WOF strips

Subcut 151 – 3¼" x 3¼" squares for half square triangles



FABRIC 2 – ½ yd.

Cut 1 – 2⅞" x WOF strips

Subcut 8 – 2⅞" x 2⅞" squares cut once diagonally for end triangles.

Cut 4 – 2½" x WOF strips

Subcut 60 – 2½" x 2½" squares for block corners



FABRIC 3 – ⅝ yd.

Cut 1 – 9⅜" x WOF strip

Subcut 2 – 9⅜" x 9⅜" squares cut once diagonally for corner triangles

Cut 2 – 5½" x WOF strips

Subcut 13 – 5½" x 5½" squares cut once diagonally for side setting blocks



FABRIC 4 – 2⅞ yds.

First clip and tear away the selvages.

Then find a repeating motif and **measure** and **mark** 4 – 8½" matching sections across the width of the fabric. Clip and tear 4 – 8½" x LENGTH of fabric strips for outer border.



FABRIC 5 – 1 yd.

Cut 12 – 2½" x WOF strips

Subcut 36 – 2½" x 12½" strips for sashings



FABRIC 6 – ⅞ yd.

Cut 1 – 3¼" x WOF" strip

Subcut 9 – 3¼" x 3¼" squares for half square triangles

Cut 1 – 2⅞" x WOF strip

Subcut 6 – 2⅞" x 2⅞" squares cut once diagonally for sashings squares

Cut 9 – 2½" x WOF strips

From 1 strip cut 12 – 2½" x 2½" squares for sashings corners

Set aside the remaining 8 strips for binding.



FABRIC 7 – ⅓ yd.

Cut 1 – 4½" x WOF strip

Subcut 7 – 4½" x 4½" squares for block centers

From remainder of strip cut 2 – 3¾" x 3¾" squares cut once diagonally for center triangles

Cut 1 – 3¾" x WOF strip

Subcut 10 – 3¾" x 3¾" squares cut once diagonally for center triangles



FABRIC 8 – ⅓ yd.

Cut 1 – 4½" x WOF strip

Subcut 6 – 4½" x 4½" squares for block centers

Cut 1 – 3¾" x WOF strip

Subcut 8 – 3¾" x 3¾" squares cut once diagonally for center triangles



FABRIC 9 – F8.

Cut 1 – 4½" x WOF strip

Subcut 4 – 4½" x 4½" squares for block centers



FABRIC 10 – ⅓ yd.

Cut 1 – 4½" x WOF strip

Subcut 4 – 4½" x 4½" squares for block centers

Cut 2 – 3¼" x WOF strips

Subcut 18 – 3¼" x 3¼" squares for half square triangles

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Cutting – cont.



FABRIC 11 – 1/3 yd.

Cut 2 – 3 3/4" x WOF strips

Subcut 14 – 3 3/4" x 3 3/4" squares cut once diagonally for center triangles

Cut 1 – 3 1/4" x WOF strip

Subcut 9 – 3 1/4" x 3 1/4" squares for half square triangles



FABRIC 12 – 1/4 yd.

Cut 1 – 3 3/4" x WOF strips

Subcut 8 – 3 3/4" x 3 3/4" squares cut once diagonally for center triangles

Cut 1 – 3 1/4" x WOF strip

Subcut 9 – 3 1/4" x 3 1/4" squares for half square triangles



FABRIC 13 – 1/3 yd.

Cut 2 – 5 1/2" x WOF strip

Subcut 10 – 5 1/2" x 5 1/2" squares cut once diagonally for outer triangles



FABRIC 14 – 1/3 yd.

Cut 2 – 5 1/2" x WOF strip

Subcut 8 – 5 1/2" x 5 1/2" squares cut once diagonally for outer triangles

From remaining fabric cut 9 – 3 1/4" x 3 1/4" squares for half square triangles



FABRIC 15 – 1/4 yd.

Cut 1 – 5 1/2" x 22" strip

Subcut 4 – 5 1/2" x 5 1/2" squares cut once diagonally for outer triangles



FABRIC 16 – FQ.

Cut 2 – 5 1/2" x 22" strips

Subcut 4 – 5 1/2" x 5 1/2" squares cut once diagonally for outer triangles. *Note direction of stripe when sewing block.*



FABRICS 17 AND 18 FROM EACH – FQ each.

Cut 3 – 3 1/4" x 22" strips

Subcut 17 – 3 1/4" x 3 1/4" squares for half square triangles



FABRICS 19 THRU 25 FROM EACH – F8 each.

Cut 2 – 3 1/4" x 22" strips

Subcut 9 – 3 1/4" x 3 1/4" squares for half square triangles



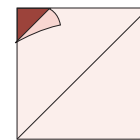
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Construction

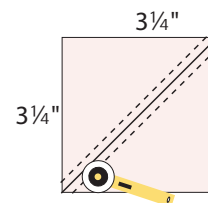
HALF SQUARE TRIANGLES – Make 302 use 272

Note: there will be extra half square triangle units for variety.

- Using a mechanical pencil draw a diagonal line from corner to corner on the wrong side of the 151 – 3 1/4" x 3 1/4" Fabric 1 squares.
- With right sides together, pair marked background squares with the 151 assorted 3 1/4" print squares.
- Stitch a scant 1/4" on opposite sides of the marked line.
- Cut on marked line to yield 302 half square triangle units. Press away from background.
- Trim units to measure 2 1/2" x 2 1/2" with seams.
- For ease of piecing label and sort half square triangle units. Keep like units together.

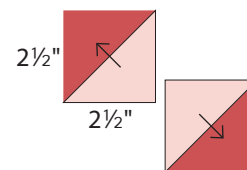


Align edges
Note Direction of marked line.



Stitch a scant 1/4" on opposite sides of marked line.

Cut on marked line
Yield: 2 half square triangle units.

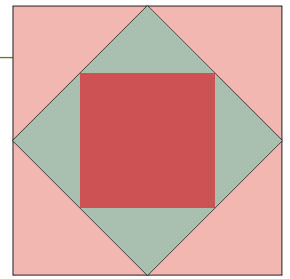


Press away from background.

Trim half square triangle units to measure 2 1/2" with seams.

Make 302 half square triangle units from assorted prints.

Construction – cont.



BLOCKS – Make 13 whole blocks

The directions are written for making 1 block at a time. Refer to page 6 for fabric selections to make 13 blocks as shown on the cover.

STEP 1 – THE CENTER

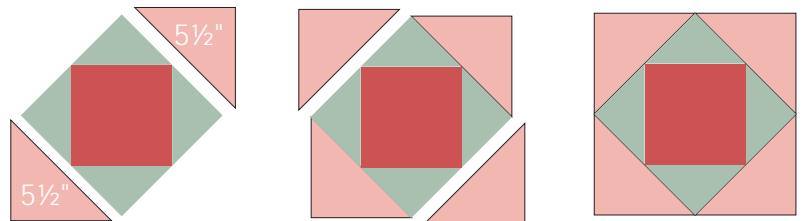
1. Choose a $4\frac{1}{2}$ " square for the block center and 4 matching $3\frac{3}{4}$ " triangles. Stitch the triangles to opposite sides of center square. Press toward triangles. Repeat with 2 remaining triangles. Block center should measure approximately $6\frac{1}{4}$ " x $6\frac{1}{4}$ " with seams.



Block center should measure $6\frac{1}{4}$ " x $6\frac{1}{4}$ " with seams.

2. Choose 4 matching $5\frac{1}{2}$ " outer triangles and sew to opposite sides of pieced center. Press toward outer triangles. Repeat with 2 remaining outer triangles.

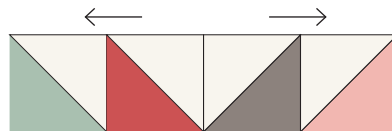
3. Square up block center to measure $8\frac{1}{2}$ " x $8\frac{1}{2}$ " with seams.



Square up block center to measure $8\frac{1}{2}$ " x $8\frac{1}{2}$ " with seams.

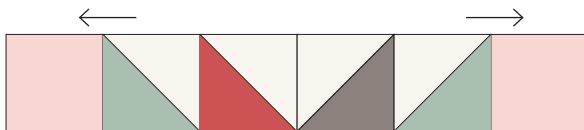
STEP 2 – HALF SQUARE TRIANGLE UNITS

1. Select 16 half square triangle units. Refer to quilt image for color placement or choose your own arrangement to make each block unique. *Note placement of lights and darks.* Press seams away from center. Press center seam open.



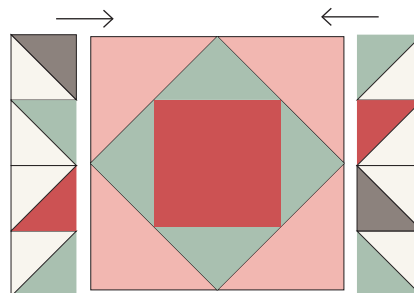
Make 4 rows.
Rows should measure $2\frac{1}{2}$ " x $8\frac{1}{2}$ " with seams.

2. Add $2\frac{1}{2}$ " x $2\frac{1}{2}$ " Fabric 2 corner squares to opposite ends of 2 rows. Press away from triangles.



Make 2 rows
Rows should measure $2\frac{1}{2}$ " x $12\frac{1}{2}$ " with seams.

3. Add 2 units from Step 1 to opposite sides of block center.
Press toward center.

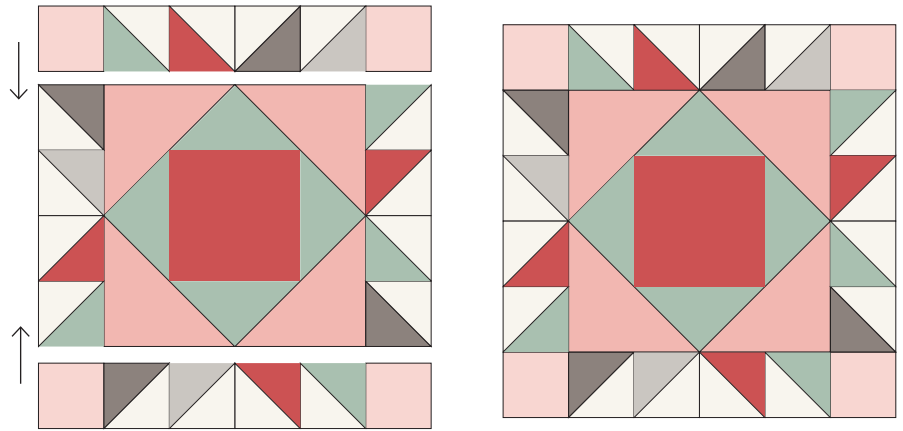


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4. Add the 2 rows with corner squares to top and bottom of block center. Press toward center.

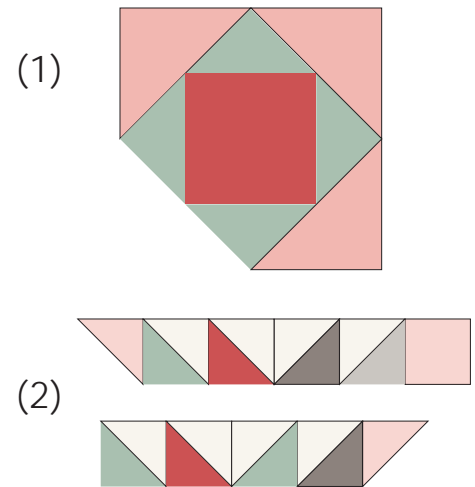
Block should measure $12\frac{1}{2} \times 12\frac{1}{2}$ with seams.

Make 13 blocks.



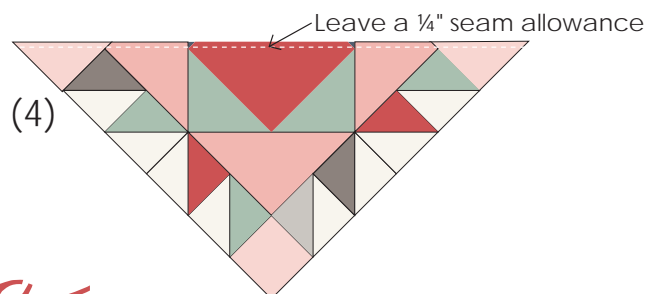
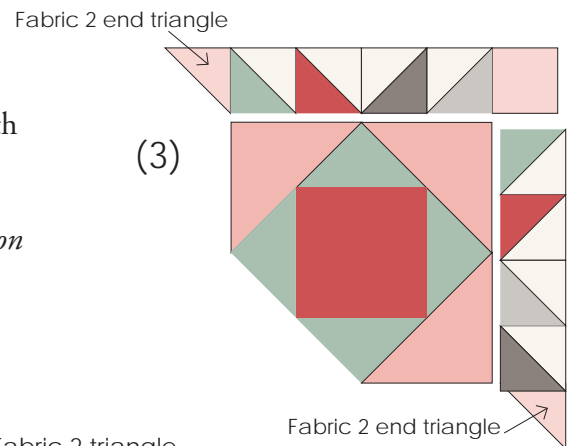
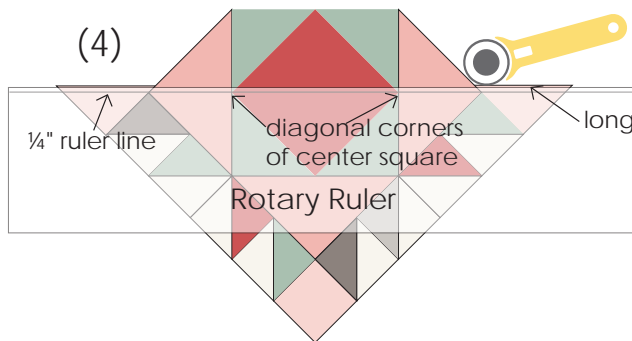
SETTING BLOCKS – Make 8

1. Follow Step 1 to construct block center, but add only 3 Fabric 3– $5\frac{1}{2}$ " outer triangles to the sides of center.
2. Piece 2 half square triangle rows. Add a $2\frac{1}{2} \times 2\frac{1}{2}$ " Fabric 2 corner square to end of one row and add a $2\frac{7}{8}$ " end triangle to one end of both rows. *See diagram for placement.*
3. Add rows to sides of block. *See diagram on right.*



SQUARING THE SETTING BLOCKS

4. Place a rotary ruler over the block, aligning the $\frac{1}{4}$ " line with the diagonal corners of the center square as shown below. Trim away excess fabric leaving a $\frac{1}{4}$ " seam allowance. *Handle the half block carefully as the newly cut edges will be on the bias. See diagram.*



Make 8 Setting Blocks

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Follow the Block and Setting Block directions and the diagrams below to make the block combinations as shown on the cover quilt.

Block 1

Make 5 blocks and 2 Setting Blocks



Make 5



Make 2

Block 3

Make 2 blocks and 2 Setting Blocks



Make 2

Block 2

Make 4 blocks and 2 Setting Blocks



Make 2



Make 4

Block 4

Make 2 blocks and 2 Setting Blocks



Make 2



Make 2

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Assemble Quilt

This quilt is pieced on the diagonal. Use the Fabric 5 sashing strips, the Fabric 6 corner squares and sashing triangles, and the Fabric 3 corner triangles in the layout.

SASHING ROWS

Make the following:

- 2 Rows with 2 Sashing Triangles and 1 sashing strip
- 2 Rows with 2 Sashing Triangles, 3 sashing strips and 2 Sashing Squares
- 2 Rows with 2 Sashing Triangles, 5 sashing strips and 4 Sashing Squares

Press seams toward sashing strips.

BLOCK ROWS

Piece the following:

Row 1: Setting Block 2, **Sashing**, Block 1, **Sashing**, Setting Block 3

Row 2: Setting Block 1, **Sashing**, Block 2, **Sashing**, Block 4,
Sashing, Block 2, **Sashing**, Setting Block 4

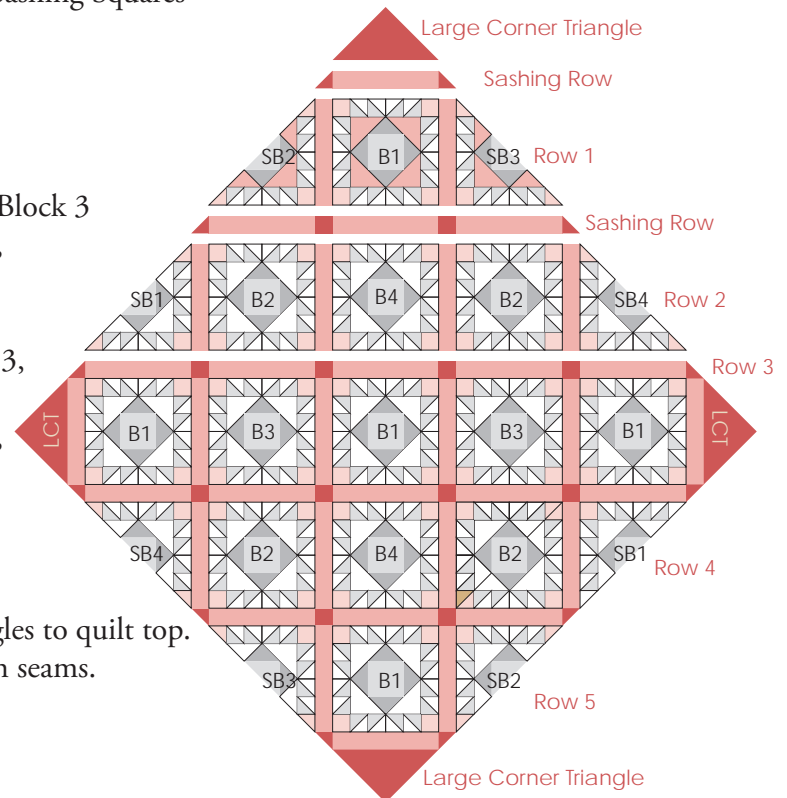
Row 3: Large Fabric 3 Corner Triangle, **Sashing**, Block 1,
Sashing, Block 3, **Sashing**, Block 1, **Sashing**, Block 3,
Sashing, Block 1, **Sashing**, Large Corner Triangle

Row 4: Setting Block 4, **Sashing**, Block 2, **Sashing**, Block 4,
Sashing, Block 2, **Sashing**, Setting Block 1

Row 5: Setting Block 3, **Sashing**, Block 1, **Sashing**,
Setting Block 2

Join rows together. Add the remaining 2 Large Corner triangles to quilt top.

Press. Quilt top should measure approximately 60"x60" with seams.



Outer Border

Note: Border is designed so prints "chase" around quilt top. Please note direction and placement of motifs.

1. Measure width of quilt top from side to side through center of quilt top.
2. Cut 2 border strips to that measurement (approx. 60") and add to top and bottom of quilt top. Motifs should be facing in opposite directions. Press.
3. Measure width of quilt top from top to bottom including border strips
4. Cut remaining 2 border strips to that measurement (approx. 76") and, *noting placement of motifs* add to opposite sides of quilt top. Press.

Quilt should measure 76"x 76" with seams.

Finishing

Using a diagonal seam, join the 8 – 2½"xWOF strips end to end. Press seams open. Fold prepared strip in half wrong sides together and press to make the binding.

Layer, Quilt and Bind.

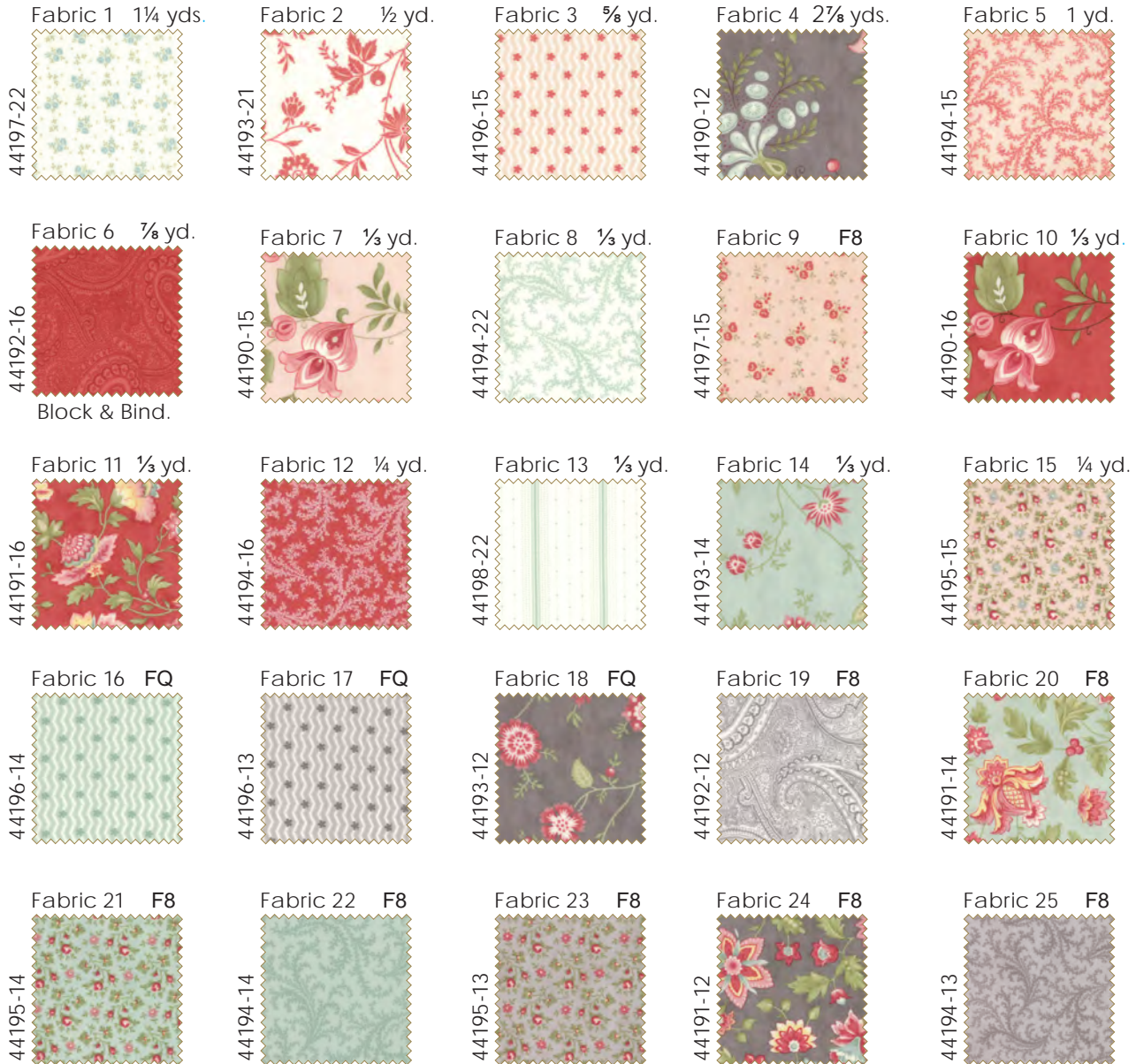
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Parcelain 3 Sisters

Finished Size: 76"x76"

Fabric Requirements



Backing – 5 yds

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